



1. Identification

Product identifier	ZIRMUL 160 PATCH	
Other means of identification		
Brand Code	8518	
Recommended use	For Industrial Use Only	
Recommended restrictions	Avoid dry cutting, blasting, or dust generation.	
Manufacturer/Importer/Supplier/	Distributor information	
Manufacturer		
Company name	HarbisonWalker International	
Address	1305 Cherrington Parkway, Suite 100	
	Moon Township, Pennsylvania 15108 US	
Telephone	General Phone: 412-375-6600	
Website	www.thinkHWI.com	
Emergency phone number	Not available.	

2. Hazard(s) identification

Physical hazards	Not classified.	
Health hazards	Skin corrosion/irritation Category	
	Serious eye damage/eye irritation	Category 1
	Carcinogenicity	Category 1A
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Causes severe skin burns and eye damage. Causes serious eye damage. May cause cancer.
Precautionary statement	
Prevention	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.
Response	If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. Wash contaminated clothing before reuse.
Storage	Store away from incompatible materials.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
Aluminium Oxide (Non-Fibrous)		1344-28-1	50 - 70
Zircon		14940-68-2	30 - 50

Chemical name	Common name and synonyms	CAS number	%
Orthophosphoric Acid		7664-38-2	2.5 - 10
Quartz (SiO2)		14808-60-7	< 0.5
Other components below re	portable levels		2.5 - 10

Crystalline silica may be present at low concentrations; most of this is encapsulated in the coarse aggregate or as part of the clays or sands.

4. First-aid measures	
Inhalation	Move to fresh air. Call a physician if symptoms develop or persist.
Skin contact	Take off immediately all contaminated clothing. Rinse skin with water/shower. Call a physician or
	poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.
Eye contact	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately.
Ingestion	Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.
Most important symptoms/effects, acute and delayed	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Indication of immediate medical attention and special treatment needed	Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.
General information	IF exposed or concerned: Get medical advice/attention.
5. Fire-fighting measures	
Suitable extinguishing media	Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).
Unsuitable extinguishing media	Do not use water jet as an extinguisher, as this will spread the fire.
Specific hazards arising from the chemical	During fire, gases hazardous to health may be formed.
Special protective equipment and precautions for firefighters	Self-contained breathing apparatus and full protective clothing must be worn in case of fire.
Fire fighting equipment/instructions	Use water spray to cool unopened containers.
Specific methods	Use standard firefighting procedures and consider the hazards of other involved materials.
General fire hazards	No unusual fire or explosion hazards noted.
6. Accidental release meas	sures
Personal precautions, protective equipment and emergency procedures	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. For personal protection, see section 8 of the SDS.
Methods and materials for containment and cleaning up	Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.
	Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
	Never return spills to original containers for re-use. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.
Environmental precautions	Avoid discharge into drains, water courses or onto the ground.
7. Handling and storage	
Precautions for safe handling	Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

US. OSHA Table Z-1 Limits for Air C Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
Orthophosphoric Acid (CAS 7664-38-2)	PEL	1 mg/m3	
Quartz (SiO2) (CAS 14808-60-7)	PEL	0.05 mg/m3	Respirable dust.
Zircon (CAS 14940-68-2)	PEL	5 mg/m3	
US. OSHA Table Z-3 (29 CFR 1910.1	-		
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.1 mg/m3	Respirable.
,		2.4 mppcf	Respirable.
US. ACGIH Threshold Limit Values			_
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Orthophosphoric Acid (CAS 7664-38-2)	STEL	3 mg/m3	
	TWA	1 mg/m3	
	IWA	i ing/ino	
Quartz (SiO2) (CAS 14808-60-7)	TWA	0.025 mg/m3	Respirable fraction
		-	Respirable fraction.
14808-60-7)	TWA	0.025 mg/m3	Respirable fraction.
14808-60-7) Zircon (CAS 14940-68-2)	TWA STEL TWA	0.025 mg/m3 10 mg/m3	Respirable fraction.
14808-60-7)	TWA STEL TWA	0.025 mg/m3 10 mg/m3	Respirable fraction.
14808-60-7) Zircon (CAS 14940-68-2) US. NIOSH: Pocket Guide to Chemi	TWA STEL TWA cal Hazards	0.025 mg/m3 10 mg/m3 5 mg/m3	
14808-60-7) Zircon (CAS 14940-68-2) US. NIOSH: Pocket Guide to Chemi Components Orthophosphoric Acid (CAS	TWA STEL TWA cal Hazards Type	0.025 mg/m3 10 mg/m3 5 mg/m3 Value	
14808-60-7) Zircon (CAS 14940-68-2) US. NIOSH: Pocket Guide to Chemi Components Orthophosphoric Acid (CAS	TWA STEL TWA cal Hazards Type STEL	0.025 mg/m3 10 mg/m3 5 mg/m3 Value 3 mg/m3	
14808-60-7) Zircon (CAS 14940-68-2) US. NIOSH: Pocket Guide to Chemi Components Orthophosphoric Acid (CAS 7664-38-2) Quartz (SiO2) (CAS	TWA STEL TWA cal Hazards Type STEL TWA	0.025 mg/m3 10 mg/m3 5 mg/m3 Value 3 mg/m3 1 mg/m3	

Biological limit values

No biological exposure limits noted for the ingredient(s).

Exposure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled. Occupational Exposure Limits are not relevant to the current physical form of the product. Zirconium silicates (zircon sands) contain trace amounts (106-120 pCi/g) of naturally occurring radioactive uranium and thorium. Overexposure by inhalation to respirable dust containing uranium and thorium may cause lung cancer. Eye contact with the dust may cause eye irritation. Measurements made by Dupont during the use of a similar mineral sand indicated the observance of the 5 mg/m3 OSHA PEL for respirable dust and/or the PEL for quartz ensures the user is below the exposure limits established for uranium and thorium. No LD50 or LC50 can be found for zircon sand.
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.
Individual protection measures,	such as personal protective equipment
Eye/face protection	Wear safety glasses with side shields (or goggles) and a face shield.
Skin protection Hand protection	Wear appropriate chemical resistant gloves.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels

exceeding the exposure limits.

Thermal hazards



General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

•	•
Appearance	
Physical state	Solid.
Form	Paste.
Color	Not available.
Odor	Not available.
Odor threshold	Not available.
рН	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	Not available.
Flash point	Not available.
Evaporation rate	Not available.
Flammability (solid, gas)	Not available.
Upper/lower flammability or expl	osive limits
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	Not available.
Vapor density	Not available.
Relative density	Not available.

Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	Not available.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Explosive properties	Not explosive.
Oxidizing properties	Not oxidizing.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Acids. Chlorine. Incompatibility is based strictly upon potential theoretical reactions between chemicals and may not be specific to industrial application exposure.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

-	
Inhalation	May cause irritation to the respiratory system.
Skin contact	Causes severe skin burns.
Eye contact	Causes serious eye damage.
Ingestion	Causes digestive tract burns.
Symptoms related to the physical, chemical and toxicological characteristics	Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.
Information on toxicological effe	cts
Acute toxicity	Not known.
Skin corrosion/irritation	Causes severe skin burns and eye damage.
Serious eye damage/eye irritation	Causes serious eye damage.
Respiratory or skin sensitization	
Respiratory sensitization	Not a respiratory sensitizer.
Skin sensitization	This product is not expected to cause skin sensitization.
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
Carcinogenicity	In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer risk" (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica and controlled.

IARC Monographs, Overall F	Evaluation of Carcinogenicity			
IARC Monographs. Overall Evaluation of Carcinogenicity Quartz (SiO2) (CAS 14808-60-7) 1 Carcinogenic to humans.				
. , .	d Substances (29 CFR 1910.1001-1052)			
Quartz (SiO2) (CAS 1480	N8-60-7) Cancer			
	ogram (NTP) Report on Carcinogens			
Quartz (SiO2) (CAS 1480	18-60-7) Known To Be Human Carcinogen.			
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.			
Developmental effects				
Quartz (SiO2) Developmental effects -	0 El esteren			
Quartz (SiO2)	0			
Embryotoxicity				
Quartz (SiO2)	0			
Reproductivity Quartz (SiO2)	0			
Specific target organ toxicity -	Not classified.			
single exposure				
Specific target organ toxicity - repeated exposure	Not classified.			
Aspiration hazard	Not an aspiration hazard.			
12. Ecological information				
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.			
Persistence and degradability	No data is available on the degradability of any ingredients in the mixture.			
Bioaccumulative potential	No data available.			
Mobility in soil	No data available.			
Other adverse effects	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.			
13. Disposal consideration	IS			
Disposal instructions	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.			
Local disposal regulations	Dispose in accordance with all applicable regulations.			
Hazardous waste code	D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel] The waste code should be assigned in discussion between the user, the producer and the waste disposal company.			
Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).			
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.			
14 Transport information				

14. Transport information

DOT

Not regulated as dangerous goods.

ΙΑΤΑ

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Not applicable. Annex II of MARPOL 73/78 and the IBC Code

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA chemical substance inventory where required.

TSCA Section 12(b) Export I	Notification (40 CFR 707	′, Subpt. D)		
Not regulated.				
CERCLA Hazardous Substa				
Orthophosphoric Acid (CA SARA 304 Emergency released	Listed.			
Not regulated.				
OSHA Specifically Regulate				
Quartz (SiO2) (CAS 1480	18-60-7)	Cancer lung effects		
		immune syste kidney effects		
Superfund Amendments and Re	authorization Act of 198			
SARA 302 Extremely hazard				
Not listed.				
SARA 311/312 Hazardous chemical	Yes			
Classified hazard	Skin corrosion or irritation	on		
categories	Serious eye damage or Carcinogenicity	eye irritation		
SARA 313 (TRI reporting)				
Chemical name		CAS number	% by wt.	
Aluminium Oxide (Non-Fi	brous)	1344-28-1	50 - 70	
Other federal regulations				
Clean Air Act (CAA) Section	112 Hazardous Air Poll	utants (HAPs) List		
Not regulated.				
Clean Air Act (CAA) Section	112(r) Accidental Relea	ase Prevention (40 C	FR 68.130)	
Not regulated.				
Safe Drinking Water Act (SDWA)	Not regulated.			
FEMA Priority Substance	es Respiratory Health a	and Safety in the Flav	or Manufacturing Wo	orkplace
Orthophosphoric Acie	d (CAS 7664-38-2)	High priority		
US state regulations				
California Proposition 65				
	is product can expose you California to cause cance			nich is known to the State ngs.ca.gov.
California Proposition 6		-		
Quartz (SiO2) (CAS Rutile (TiO2) (CAS 1		Listed: Octob Listed: Septer		
Titanium Dioxide (CA	,	Listed: Septer		
US. California. Candidat	te Chemicals List. Safer	Consumer Products	Regulations (Cal. Co	de Regs, tit. 22, 69502.3,
subd. (a))				
Orthophosphoric Acie Quartz (SiO2) (CAS				
International Inventories				
Country(s) or region	Inventory name			On inventory (yes/no)*
Australia	Australian Inventory of	Chemical Substances	(AICS)	No
Canada	Domestic Substances L	.ist (DSL)		Yes
Canada	Non-Domestic Substan	ces List (NDSL)		No
China	Inventory of Existing Ch	nemical Substances in	China (IECSC)	Yes
Europe	European Inventory of E Substances (EINECS)	Existing Commercial C	Chemical	Yes
Europe	European List of Notifie	d Chemical Substance	es (ELINCS)	No
Japan	Inventory of Existing an			No
Korea	Existing Chemicals List		·	Yes
	-	-		

Country(s) or region	Inventory name	On inventory (yes/no)*
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Chemical Substance Inventory (TCSI)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	No

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date Revision date Version #	05-04-2015 11-04-2020 04
Disclaimer	HarbisonWalker International cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.
Revision information	This document has undergone significant changes and should be reviewed in its entirety.